



Legacy continues..

FLAT BED CNC LATHE

LEAN TURN

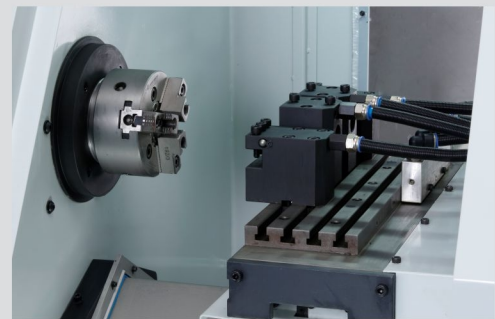
Lean in size...Lean on your pocket...
Strong in Performance.



SALIENT FEATURES

- Compact size
- Rigid Construction
- Ergonomic design
- Linear tool facility
- C3 accuracy ground ball screws

Comes with linear tooling arrangement to provide unsurpassed manufacturing speed and accuracy helping to bring down the cost per component. Backed by excellent application support as per your requirements.



INDIA'S No.1 EXPORTER of lathes to GERMANY

GEDEE WEILER

A CUT ABOVE THE REST

“LEANTURN” TECHNICAL SPECIFICATIONS

DESCRIPTION		UNIT	LT-25	LT-32	LT-42
CAPACITY	Swing over ('Z' Axis Cover) dia.	mm		380	
	Swing over cross slide dia.	mm		120	
	Max turning dia.	mm		100	
	Max bar capacity	mm	25*	32 *	42*
SPINDLE	Chuck size	mm	130 dia.	165 dia.	165 dia.
	Spindle speed	rpm		50 - 4000	
	Spindle nose DIN 55026	type	A2 - 4	A2 - 5	A2 - 5 LB
	Spindle through bore	mm	38	42	58
TRAVEL	X axis travel	mm		200	
	Z axis travel	mm		265	
FEED RATE	Rapid traverse X axis	mts./min		20	
	Rapid traverse Z axis	mts./min		25	
	Feed Rate	mm		6000	
TOOLING	Tooling arrangement	no		Linear Tooling	
	Tool size	mm		20 x 20	
	Boring Bar size	mm		25 dia.	
MACHINE SIZE	Machine height	mm		1540	
	Floor Space	mm		1550 x 1550	
	Machine Weight	kg		1300	
CNC CONTROLLER	Siemens / Fanuc / Mitsubishi	type	Siemens - 808 D PPU 161/ 828D / FANUC - OiTF / MITSUBISHI - E-80		
MOTOR POWER	Spindle drive motor - continuous rating	KW	V0 - 4KW - GDW (Mitsubishi / Siemens) V1 - 3.7 KW (Siemens / Fanuc / Mitsubishi) V2 - 5.5 KW (Siemens / Fanuc / Mitsubishi)		

* Max bar size vary with respect to draw bar bush thickness.

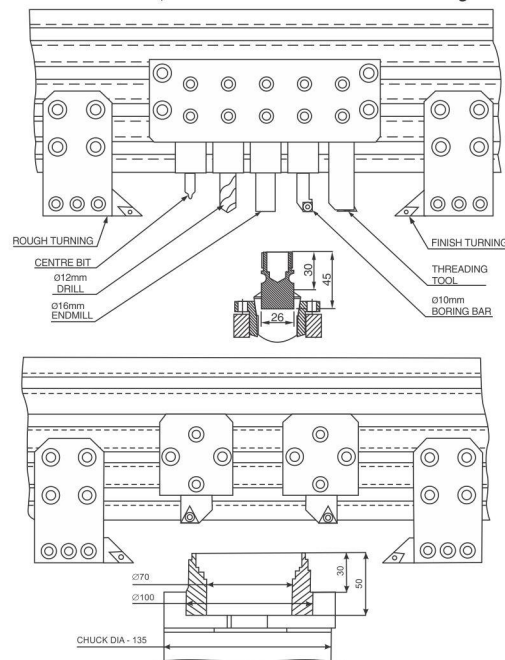
STANDARD ACCESSORIES

- | | |
|--|--|
| <ul style="list-style-type: none"> Hydraulic chuck and Closed cylinder One set of soft jaws Hydraulic Power pack Coolant supply equipment Centralized lubrication equipment Chip trolley | <ul style="list-style-type: none"> Work light Foot Switch Linear tool holder blocks 2 Turning holder blocks 2 Boring holder blocks Set of Manuals Machine mounting pads |
|--|--|

OPTIONAL ACCESSORIES

- | | |
|--|---|
| <ul style="list-style-type: none"> Chip conveyor Coolant gun Panel air conditioner Overhead coolant hose Multi boring tool holder Hollow clamping cylinder Bar Puller | <ul style="list-style-type: none"> Parts catcher / Tray Aden Lamp (Yellow / red / green) Air blast for chuck jaw cleaning Collet chuck Double axial holder |
|--|---|

*Above 42 Dia., recommendation is for tube machining.



* No. of tool holders that can be accommodated will depend on the size of the component



Programming software, reduce your machining time without altering your existing setup of speed and feed (also on any existing machine).

Cutting tools. Improve your product quality and reduce production cost through enhanced tool life.

NOTE : Due to continuous upgradation of our products, the specifications are subject to change without notice

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GEDEE WEILER PVT.LTD

Vellalore Road, Podanur.P.O.,Coimbatore - 641023.,
Epbax: 2413804/2413048,
Mktg:2413513 Fax:0091-0422-2413528
Email: sales@gdweiler.com, marketing@gdweiler.com

Agent:

PT. BUANA PRIMA RAYA

Jakarta Office
Ruko Mega Grosir Cempaka Mas Blok L/38
Jl. Letjen Suprpto, Jakarta Pusat 10640
Phone: (021) 424 4000, 888 50712
Email: bpr@centrin.net.id, sales@buanaprimaraya.com
www.buanaprimaraya.com

Bekasi Office

Gedung Grha Bekasi Bagus
Jl. K.H. Noer Ali No.89, Bekasi Selatan 17144
Phone: (021) 2851 9161, 888 60531